

Accelerated Stability of Peptides

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Considerations for Stability of Small Molecule vs. Proteins

Small Molecules

- Subject to chemical modifications such as oxidation, deamination, hydrolysis
- Chemical modifications generally lead to loss of potency
- Only concerned with primary structure
- Often shelf-life limited by formation of low levels of degradants
- Stability indicating analytical method feasible

Proteins

- Subject to chemical modifications such as oxidation, deamination, hydrolysis
- Chemical modifications may or may not impact activity
- Impact on 1°, 2°, 3° and 4° structure must be considered
- Small changes in structure can have a large impact on activity and aggregation state
- Requirement for a panel of assays for determination of a stability indicating profile

Considerations for Stability of Small Molecule vs. Proteins

Small Molecules

- Follow Arrhenius behavior in solution and modified Arrhenius behavior in solid state

Proteins

- Undergo multiple reversible and irreversible steps making Arrhenius behavior more difficult to detect even in solution

Can the humidity modified Arrhenius equation be utilized to effectively model protein stability?

- Initial approach - evaluate peptides
 - Chemical changes more likely to impact stability
 - Less likely to have complex higher order structure
 - Can track using a single analytical method (HPLC)

Can ASAP be Used to Model Shelf-life of Biologics?

Goal: Determine the applicability of the Accelerated Stability Assessment Program (ASAP) to rapidly model the shelf-life of a peptide

- Samples are incubated at elevated temperatures and RHs
- Times to specification limits (isoconversion times) are determined
- Data are fit to the humidity modified Arrhenius equation

$$\ln k = \ln A - E_a/(RT) + B(RH)$$

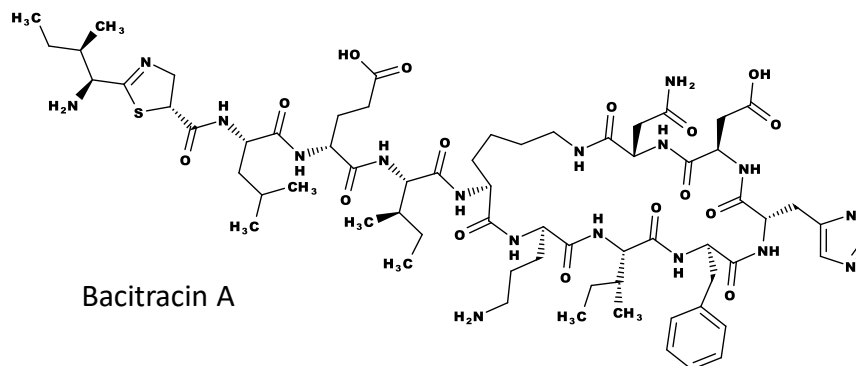
collision frequency

humidity sensitivity factor

isoconversion time

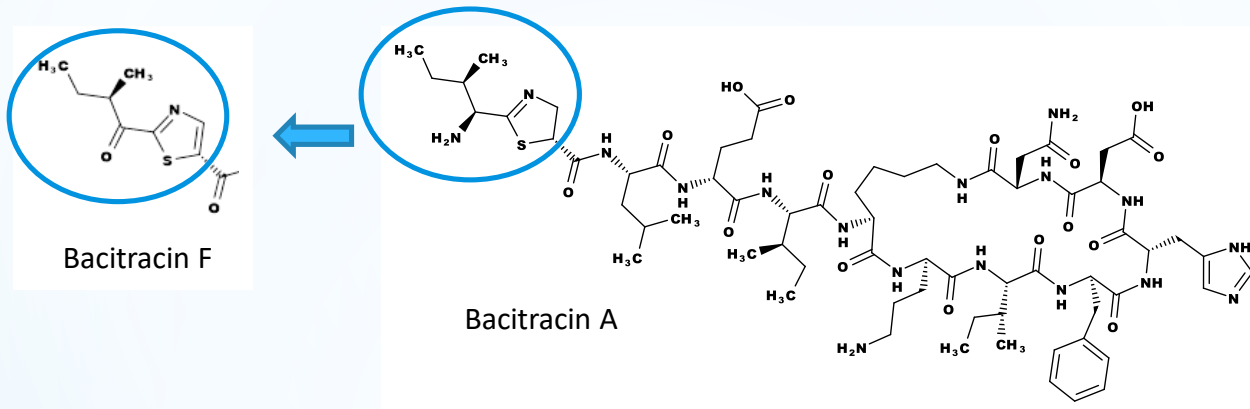
activation energy

Bacitracin



- Bacitracin is a mixture of related cyclic peptides produced by *Bacillus licheniformis* and *Bacillus subtilis*
 - Inhibits the incorporation of peptidoglycan building blocks into the cell walls of gram positive bacteria
 - In broad use as a topical anti-bacterial agent
- Bacitracin A is a major component of bacitracin
 - Binding of a divalent cation such as zinc required for potent antibiotic activity
 - In metal-free form, inhibits bacterial subtilisin-type proteases

Bacitracin

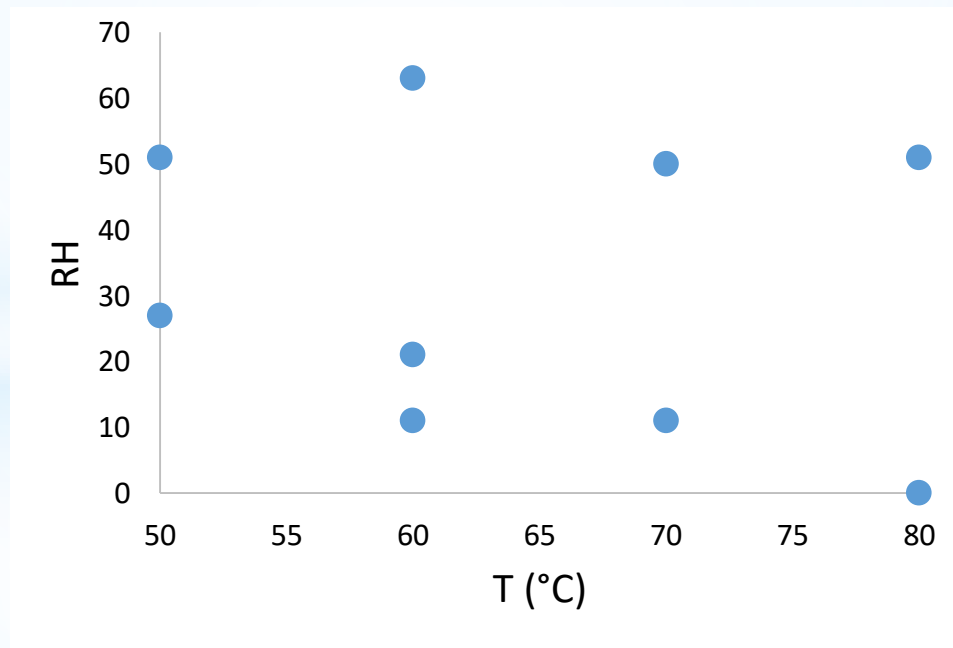


- Bacitracin F is a significant degradation product
 - Formed through oxidative deamination of the amino-thiazoline ring
 - Lacks antibiotic activity

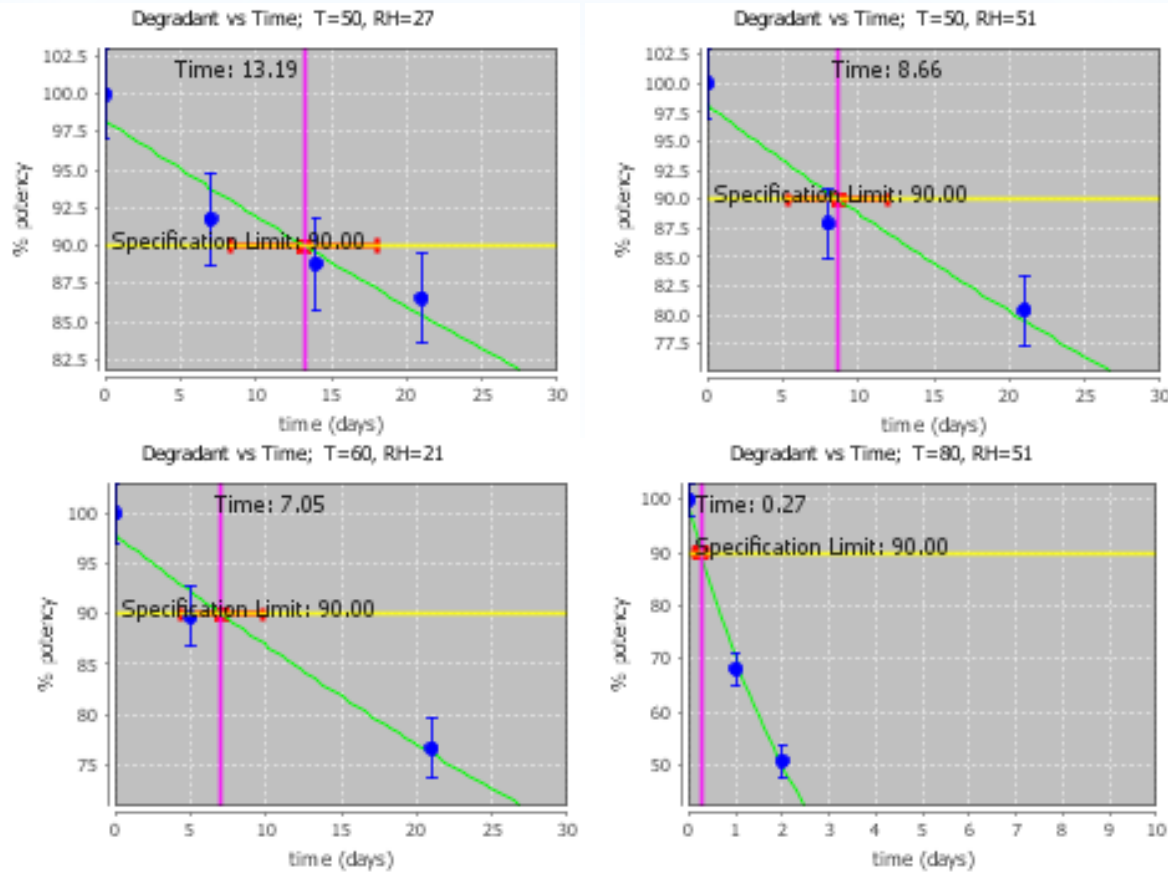
Design of ASAP Study

- ASAP study performed comparing stability of solid bacitracin and bacitracin zinc
 - Evaluated stability indicating parameters by HPLC including:
 - Loss of bacitracin A (potency) and
 - Growth of bacitracin F (purity)

ASAP temperature and relative humidity conditions



Bacitracin A Loss: Determination of Isoconversion Times



Loss of bacitracin A followed first order kinetics

Bacitracin A Loss: ASAP Model Parameters

Good fit to modified Arrhenius equation

More sensitive measure of fit than R^2

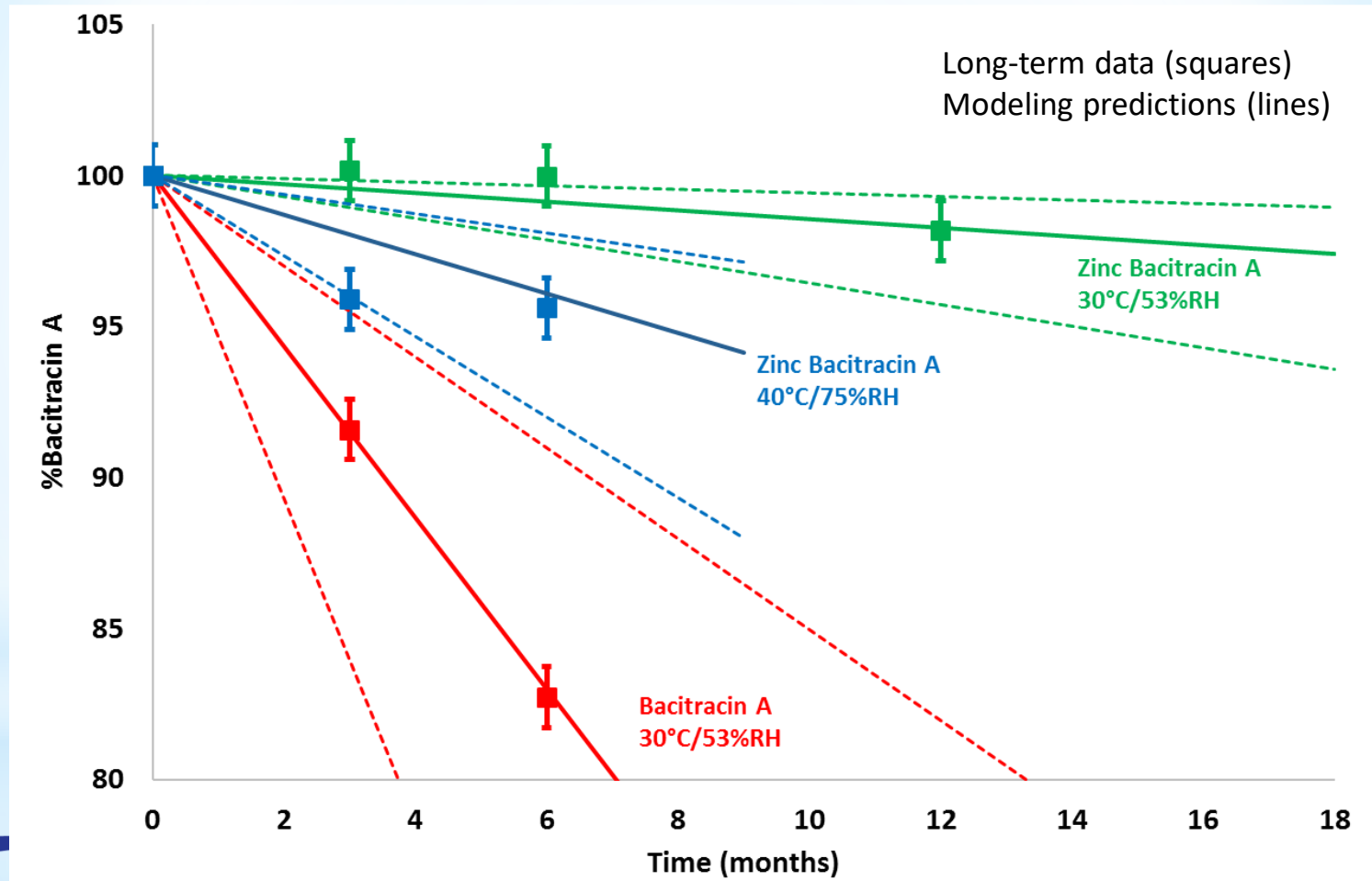
Peptide form	$\ln A$	E_a (kcal/mol)	B	R^2	Q^2	Mean predicted shelf-life 25°C/60% RH (open)
Bc	38.6 ± 5.9	25.7 ± 4.0	0.031 ± 0.009	0.98	0.96	0.5 years
BcZn	34.3 ± 7.6	24.2 ± 5.2	0.010 ± 0.010	0.94	0.87	10.4 years

Decreased collision frequency for BcZn:
Zn complex- less mobility?

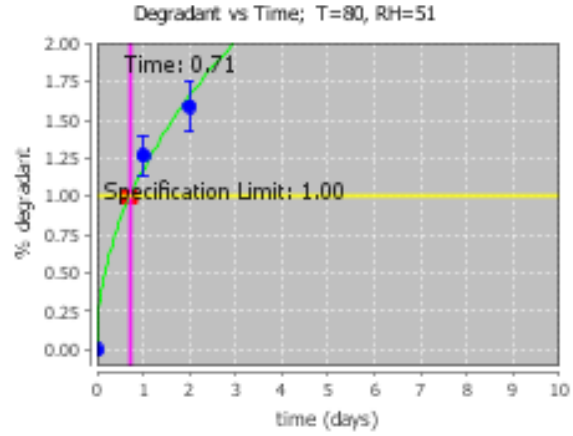
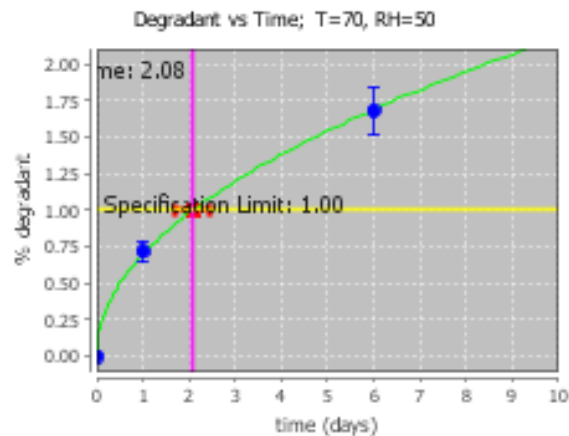
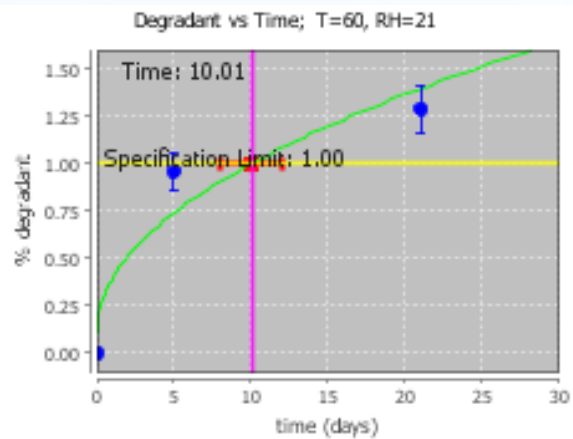
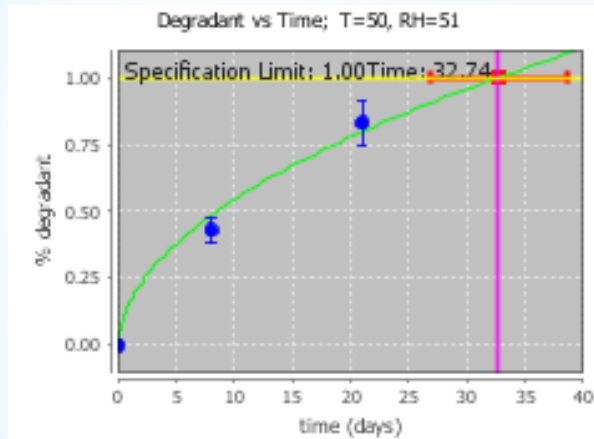
BcZn has lower sensitivity to moisture

BcZn is significantly more stable than Bc

Bacitracin A Loss: Good Fit to Long Term Data



Growth of Bacitracin F: Determination of Isoconversion Times



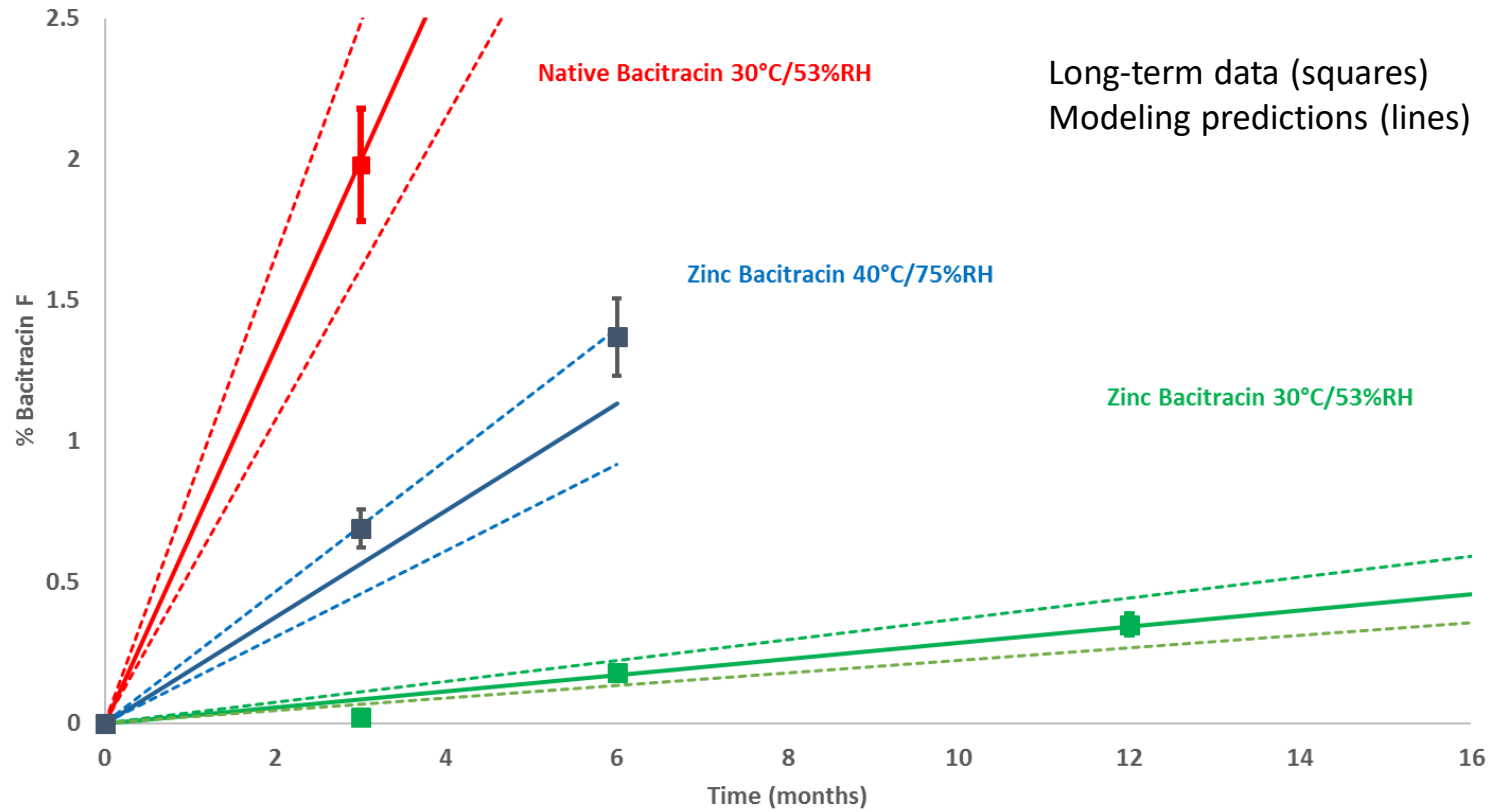
Growth of Bacitracin F: ASAP Model Parameters

Peptide form	ln A	E_a (kcal/mol)	B	R^2	Q^2	Mean predicted shelf-life 25°C/60% RH (open)
Bc	44.6±4.9	29.2±3.3	0.021±0.007	0.95	0.83	1.0 month
BcZn	45.8±2.2	32.0±1.5	0.008±0.003	0.98	0.96	6.6 years

Good fit to modified Arrhenius equation More sensitive measure of fit than R^2

Increased activation energy for BcZn BcZn has lower sensitivity to moisture BcZn is significantly more stable than Bc

Growth of Bacitracin F: Good Fit to Long Term Data



Summary

- The Accelerated Stability Assessment Program (ASAP) was successfully applied to a peptide for the first time
- Bacitracin and its zinc complex were exposed to a range of temperatures and humidities for up to 21 days and both loss of bacitracin A and formation of bacitracin F were analyzed by HPLC
- Model fitting to the humidity-corrected Arrhenius equation was good
- Bacitracin zinc was predicted to be significantly more stable than bacitracin
- Model predictions matched long term data validating ASAP for the determination of long term stability of a peptide
- ASAP approach could be used to greatly accelerate the drug development of peptides and potentially other biologics

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